

PRODUCT DATA SHEET

Sika MonoTop[®]-412 TH

Structural Repair Mortar

DESCRIPTION

Sika[®] MonoTop[®]-412 TH is a 1-component, fibre reinforced, low shrinkage structural repair mortar in accordance with EN 1504-3 class-R4.

USES

- Suitable for restoration work. Repair of spalling and damaged concrete in buildings, bridges, infrastructure and superstructure works.
- Suitable for preserving or restoring passivity. Increasing cover with additional mortar and replacing contaminated or carbonated concrete.
- Treatment of chambers and seams prior to waterproofing.

CHARACTERISTICS / ADVANTAGES

- Superior workability
- Suitable for hand and machine application
- Can be applied up to 35 mm thick per layer
- Class R4 of EN 1504-3
- Structural repair
- Sulphate resistant
- Low shrinkage behaviour

PRODUCT INFORMATION

Chemical Base	Sulphate resistant cement, selected aggregates and additives
Packaging	20 kg/bag
Appearance / Colour	Grey Powder
Shelf Life	9 months from the date of production If stored properly in undamaged, original, sealed packaging.
Storage Conditions	Store in dry and cool conditions, protected from direct sunlight.
Maximum Grain Size	D _{max} : 2.0 mm

Bulk Density ~ 1.1 - 1.3 kg/l

TECHNICAL INFORMATION

Compressive Strength	1 day	7 days	28 days	(EN 196-1)
	~ 20 MPa	~ 30 MPa	~ 45 MPa	
Tensile Strength in Flexure	1 day	7 days	28 days	(EN 196-1)
	~ 5 MPa	~ 6 MPa	~ 8 MPa	
Tensile Adhesion Strength	~ 2 MPa @ 28 days			

APPLICATION INFORMATION

Mixing Ratio	~ 3.4 to 3.6 litres of water for 20 kg powder
Consumption	This depends on the substrate roughness and thickness of layer applied. As a guide, ~ 2 kg of powder per mm thick per m ²
Layer Thickness	5 - 35 mm
Ambient Air Temperature	+10°C min.; +35°C max.
Substrate Temperature	+10°C min.; +35°C max.
Initial Set Time	1 h @ +25°C
Final Set Time	2 h @ +25°C

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

- Refer to the Method Statement for Concrete Repair using Sika® MonoTop® system for more information regarding substrate preparation or refer to the recommendations provided in EN 1504-10
- Avoid application in direct sun and/or strong wind.
- Do not add water over recommended dosage
- Apply only to sound, prepared substrate
- Do not add additional water during the surface finishing as this will cause discoloration and cracking
- Protect freshly applied material from direct sun and/or strong wind.
- Overhead hand applications layer thickness 5 mm min / 30 mm max.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet (MSDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

Concrete : The concrete shall be free from dust, loose material, surface contamination and materials which reduce bond or prevent suction or wetting by repair materials. Delaminated, weak, damaged and deteriorated concrete and where necessary sound concrete shall be removed by suitable means.
Steel reinforcement : Rust, scale, mortar, concrete, dust and other loose and deleterious material which reduces bond or contributes to corrosion shall be removed. Surfaces shall be prepared using abrasive blast cleaning techniques or high pressure water-blasting. Reference shall be made to EN1504-10 for specific requirements.

MIXING

Sika® MonoTop®-412 TH can be mixed with a low speed (< 500 rpm) hand drill mixer or for machine application, using a force action mixer 2 to 3 bags or more at once depending the type and size of mixer. In small quantity, Sika® MonoTop®-412 TH can also be manually mixed.

Pour the water in the correct proportion into a suitable mixing container. While stirring slowly, add the powder to the water. Mixed thoroughly at least for 3 minutes to the required consistency

APPLICATION

Bonding primer : On a well prepared and roughened substrate a bonding primer is generally not required. When a bonding primer is not required pre-wet the surface.

The surface shall not be allowed to dry before application of the concrete repair mortar. The surface shall achieve a dark matt appearance without glistening and surface pores and pits shall not contain water.

When a bonding primer is necessary apply the same product – Sika® MonoTop®-412 TH – mixed wetter than normally required, applied well on the substrate with a stiff brush.

The, subsequent application of the repair mortar shall be done wet on wet.

Reinforcement coating : Where a reinforcement coating is required as a barrier (e.g. in case of insufficient concrete cover), apply to the whole exposed circumference two coats of SikaTop® Armatec -110 EpoCem® (Refer to the relevant Product Data Sheet).

Sika® MonoTop®-412 TH can be applied either manually using traditional techniques or mechanically using wet spray equipment.

When a bonding primer is required, ensure it is still tacky when the repair material is pressed on (wet on wet technique). When applied manually, pressed the repair mortar with a trowel, pressing it well on the substrate.

Finishing for both hand and machine application, can be done with the relevant roughcast as soon as the mortar has started to stiffen.

CURING TREATMENT

Protect the fresh mortar from early dehydration using the relevant curing method.

CLEANING OF TOOLS

Clean all tools and application equipment with water immediately after use.

Hardened material can only be mechanically removed.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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