BUILDING TRUST

SYSTEM DATA SHEET

Sikafloor® MultiDur ES-24 ECF

Smooth, unicolour conductive epoxy floor covering

DESCRIPTION

Sikafloor® ES24 ECF is a, decorative and protective dissipative self-smoothing flooring system for concrete or cement screeds with normal up to medium heavy wear.

USES

Sikafloor® MultiDur ES-24 ECF may only be used by experienced professionals.

It is used as:
- Decorative and protective electrostatic conductive self-smoothing system for concrete or cement screeds with normal up to medium heavy wear.
- Suitable as a wearing course in industries, such as automotive, electronics and pharmaceutical manufacturing, storage facilities and warehouses.
- Particularly suitable for areas with sensitive electronic equipment e.g. CNC machinery, computer rooms, aircraft maintenance sheds, battery-charging rooms and areas subjected to high explosion risks etc.

CHARACTERISTICS / ADVANTAGES

- Electrostatic conductive
- Good chemical and mechanical resistance
- Easy to clean
- Economical
- Liquid proof
- Semi-gloss finish
- Slip resistant surface possible

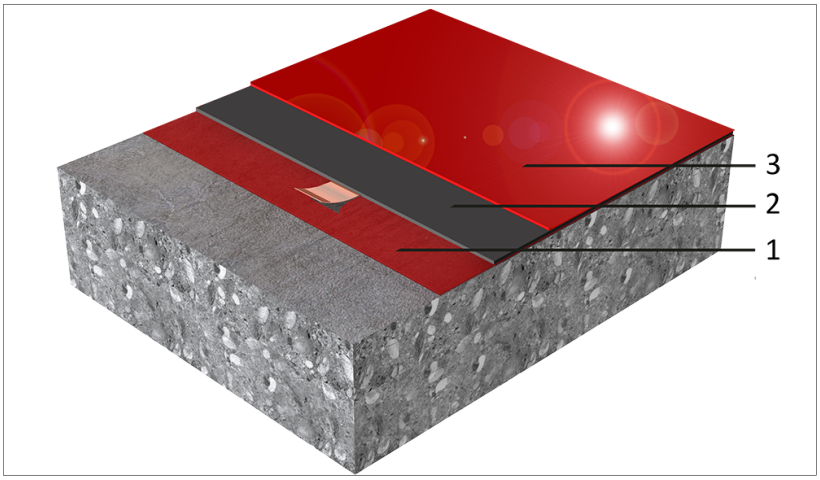
APPROVALS / STANDARDS

- Self-smoothing, coloured epoxy resin coating according to EN 1504-2: 2004 and EN 13813, DoP 02 08 01 02 014 0 000007 2017, certified by Factory Production Control Body No. 0921, certificate 2017, and provided with the CE-mark
- Fire classification in accordance with EN 13501-1, Report-No. 2007-B-0181/17, MPA Dresden, Germany, May 2007
- Testing of Paint Compatibility in acc. to BMW- Standard 09-09-132-5, Polymer Institute, Test Report P 5541, August 2008
- Varnishability test according to VW-standard PV 3.10.7 (paint wetting impairment substances (PWIS)) like silicones, HQM GmbH, Test Report 09-09-132-4, 09.2009
- Particle emission certificate Sikafloor®-262 AS N CSM Statement of Qualification - ISO 14644-1, class 4 - Report No. SI 1412-740, March 2015
- Outgassing emission certificate Sikafloor®-262 AS N F CR: CSM Statement of Qualification - ISO 14644-8, class -8.0 - Report No. SI 1412-740, March 2015
- Spark resistance in accordance with UFGS-09 97 23 of coating systems, Test report P 8625-E, Kiwa Polymer Institut, March 2014

SYSTEM INFORMATION

System Structure

Sikafloor® MultiDur ES-24 ECF:



1. Primer + Earthing connection	Sikafloor®-156/-160/-161+ Sika® Earthing Kit
2. Conductive primer	Sikafloor® - 220 W Conductive
3. Conductive final coating	Sikafloor® - 262 AS N filled with Sikafloor® Filler 1

Note: alternatively quartz sand F34* can be used as a filler, which will result in a gloss finish with a slight change of the aesthetical appearance.
The system configuration as described must be fully complied with and may not be changed.

Composition	Epoxy
Appearance	Self-smoothing system – gloss finish
Colour	Almost unlimited choice of colour shades. Due to the nature of carbon fibres providing the conductivity, it is not possible to achieve exact colour matching. With very bright colours (such as yellow and orange), this effect is increased. Under direct sunlight there may be some variations and colour variation, this has no influence on the function and performance of the coating.
Nominal thickness	~ 1.0 - 1.5 mm
Volatile organic compound (VOC) content	Very low content of volatile organic compounds. Sikafloor®-262 AS N, the finishing layer of the Sikafloor® MultiDur ES-24 ECF System, has been awarded the Frauenhofer IPA CSM Certicate of Qualification with the report number SI 1412-740. The Outgassin test was performed in accordance with CSM procedures. TVOC: ISO-AMC Class -8.0 (see ISO 14644-8). It fulfils the stringent demands for indoor air quality and low VOC emitting products AgBB see the test report no. 392-2014-00286901A.

TECHNICAL INFORMATION

Shore D Hardness	~ 77 (resin filled)	(3 days / +23 °C)	(DIN 53 505)
Abrasion Resistance	~ 100 mg (resin filled)	(CS 10/1000/1000) (7 days / +23 °C)	(DIN 53109 Taber Abraser Test)
Compressive Strength	~ 80 N/mm² (resin filled)	(28 days / +23 °C)	(EN 196-1)
Tensile Strength	~ 40 N/mm² (resin filled)	(28 days / +23 °C)	(EN 196-1)
Reaction to Fire	Bfl s1		(EN 13501-1)

Chemical Resistance

Resistant to many chemicals. Contact Sika technical service for specific information.

Thermal Resistance

Exposure*	Dry heat
Permanent	+50 °C
Short-term max. 7 d	+80 °C

Short-term moist/wet heat* up to +80 °C where exposure is only occasional (i.e. during steam cleaning etc.)
*No simultaneous chemical and mechanical exposure.

USGBC LEED Rating

Conforms to the requirements of LEED EQ Credit 4.2: Low-Emitting Materials: Paints & Coatings SCAQMD Method 304-91 VOC Content < 100 g/l

Electrostatic Behaviour

Resistance to ground[1]	$R_g < 10^9\ \Omega$	(IEC 61340-4-1)
Typical average resistance to ground[2]	$R_g < 10^6\ \Omega$	(DIN EN 1081)

[1] In accordance with IEC 61340-5-1 and ANSI/ESD S20.20.
[2] Readings may vary, depending on ambient conditions (i.e. temperature, humidity) and measurement equipment.

APPLICATION INFORMATION

Consumption

Sikafloor® MultiDur ES-24 ECF System

Coating	Product	Consumption
Primer	Sikafloor®-156/-160/-161	1–2 × ~0.3–0.5 kg/m²
Levelling (if required)	Sikafloor®-156/-160/-161 levelling mortar	Refer to PDS of Sikafloor®-156/-160/-161
Earthing Connection	Sika® Earthing Kit	1 earthing point per approx. 200–300 m², min. 2 per room
Conductive Primer	Sikafloor®-220 W Conductive	1 × 0.08–0.10 kg/m²
Self smoothing wearing course for high aesthetical demandsfilm thickness ~1.5 mm	Sikafloor®-262 AS N filled with Sikafloor® Filler 1*	Maximum 2.5 kg/m² Binder + Sikafloor® Filler 1. Filling grade: 0.1–0.2 pbw (Depending on the air temperature the filling grade varies)
Self smoothing wearing course film thickness ~1.5 mm	Sikafloor®-262 AS N filled with quartz sand F34*	Maximum 2.5 kg/m² Binder + quartz sand F 34. Filling grade: 0.1–0.3 pbw (Depending on the air temperature the filling grade varies)

These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.
* All values have been determined using quartz sand F 34 (0.1–0.3 mm) from Quarzwerke GmbH Frechen and Sikafloor® Filler 1. Other quartz sand type will have an effect on the product, such as filling grade, levelling properties and aesthetics. Generally, the lower the temperature the less the filling grade.

Ambient Air Temperature

+10 °C min. / +30 °C max.

Relative Air Humidity

80 % r.h. max.

Dew Point

Beware of condensation!
The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish.

Substrate Temperature

+10 °C min. / +30 °C max.

Substrate Moisture Content

<4 % pbw moisture content.
Test method: Sika Tramex Meter, CM-measurement or Oven-Dry-Method.
No rising moisture according to ASTM (Polyethylene-sheet).

Waiting Time / Overcoating

Before applying Sikafloor®-220 W Conductive on Sikafloor®-156/160/161 allow:

Substrate temperature	Minimum	Maximum
+10°C	24 hours	4 days
+20°C	12 hours	2 days
+30°C	8 hours	1 days

Before applying Sikafloor®-262 AS N on Sikafloor®-220 W Conductive allow:

Substrate temperature	Minimum	Maximum
+10°C	26 hours	7 days
+20°C	17 hours	5 days
+30°C	12 hours	4 days

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Applied Product Ready for Use

Temperature	Foot traffic	Light traffic	Full cure
+10°C	~30 hours	~5 days	~10 days
+20°C	~24 hours	~3 days	~7 days
+30°C	~16 hours	~2 days	~5 days

Note: Times are approximate and will be affected by changing ambient conditions

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Please refer to:
- Sika® Method Statement Mixing and Application of Flooring Systems
- Sika® Method Statement Surface Evaluation & Preparation

LIMITATIONS

- This system may only be used by experienced professionals.
- Due to the nature of carbon fibres providing the conductivity, surface irregularities might be possible. This has no influence on the function and performance of the coating.
- Do not apply the Sikafloor® MultiDur ES-24 ECF system on substrates in which significant vapour pressure may occur.
- Do not blind the primer.
- The freshly applied final conductive coating of the Sikafloor® MultiDur ES-24 ECF system must be protected from damp, condensation and water for at least 24 hours.
- Only start application of Sikafloor® conductive primer after the priming coat has dried tack-free all over. Otherwise there is a risk of wrinkling or impairing of the conductive properties.
- Maximum layer thickness of the final conductive coating of the Sikafloor® MultiDur ES-24 ECF system: ~ 1.5 mm. Excessive thickness (more than 2.5 kg/m²) causes reduced conductivity.
- Under certain conditions, underfloor heating combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO_2 and H_2O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking - reducing or breaking conductivity.
- For exact colour matching, ensure the final conductive coating of the Sikafloor® MultiDur ES-24 ECF system in each area is applied from the same control batch numbers.
- ESD clothing, ambient conditions, measurement equipment, cleanliness of the floor and the test person have a substantial influence on the measurement results.

All measurement values for the Sikafloor® MultiDur ES-24 ECF system stated in the system data sheet (apart from the ones referring to proof statements) were measured under the following conditions:

Ambient conditions:	+23 °C/50%
Measurement device for the Resistance to Ground:	Metriso 2000 (Warmbier) or comparable
Surface resistance probe:	Carbon Rubber electrode. Weight: 2.50 kg / Tripod electrode acc. DIN EN 1081
Rubber pad hardness:	Shore A 60 (± 10)

The number of conductivity measurements is strongly recommended to be as shown in the table below:

Ready applied area	Number of measurements
< 10 m²	6 measurements
< 100 m²	10-20 measurements
< 1000 m²	50 measurements
< 5000 m²	100 measurements

In case of values lower/higher as required, additional measurements has to be carried out, approx. 30 cm around the point with insufficient readings. If the newly measured values are in accordance with the requirements, the total area is acceptable.
Installation of earthing points: Please refer to the Method Statement: “MIXING & APPLICATION OF FLOORING SYSTEMS”.
Numbers of earth connections: Per room at least 2 earthing points. The optimum number of earth connections depends on the local conditions and should be specified using available drawings.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet (MSDS) containing physical, ecological, toxicological and other safety-related data.

MAINTENANCE

To maintain the appearance of the floor after application, Sikafloor®-262 AS N must have all spillages removed immediately and must be regularly cleaned using rotary brush, mechanical scrubbers, scrubber dryer, high pressure washer, wash and vacuum techniques etc. using suitable detergents.

CLEANING

Please refer to the Sikafloor® Cleaning Regime.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika’s current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika’s recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product’s suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

SIKA HONGKONG LTD.
Rm.1507-12, Blk A, New Trade Plaza,
6 On Ping Street, Shatin, N.T., H.K.
Phone: +852 26868108
Fax: +852 26453671
Mail: marketing@hk.sika.com
Website: www.sika.com.hk