

## PRODUCT DATA SHEET

# Sika® Sigunit® SA 167

(formerly MasterRoc® SA 167)

Alkali-Free, Liquid High Performance Set Accelerator For Sprayed Concrete

### DESCRIPTION

Sika® Sigunit® SA 167 is a high performance alkalifree set accelerator for sprayed concrete, whose dosage can be varied to the desired setting and hardening times.

### USES

- Temporary and permanent ground support in tunneling and mining
- Slope stabilisation
- Also suitable for acceleration of cementitious grouts, such as for annulus grout in TBM tunnels, cemented ground injection and foam concrete.

### CHARACTERISTICS / ADVANTAGES

- The quick setting property allows rapid work progress and the ability to construct thick sprayed concrete linings via layered application during one construction sequence.
- The unique product formulation provides fast setting, continuous early-age strength development high durability and good long term strength.
- Very low dust generation during application and therefore a good working environment.
- Possibility of low rebound applications when using the correct nozzle angle and distance.
- Non-aggressive properties provide improved working safety, reduced environmental impact and lower handling costs.

### APPROVALS / STANDARDS

EN 934 - 5 : T2

### PRODUCT INFORMATION

<b>Chemical Base</b>	Suspension
<b>Packaging</b>	300 kg drums, 1400 kg containers or in bulk.
<b>Shelf Life</b>	If stored in tightly closed original containers under the above conditions, it has a shelf life of 6 months. Periodical remixing can extend the shelf life further.
<b>Storage Conditions</b>	<ul style="list-style-type: none"> <li>▪ Must be stored at minimum +5°C and maximum +35°C.</li> <li>▪ Has to be kept in closed containers made of plastic, glass fiber or stainless steel.</li> <li>▪ Must not be stored in normal steel containers.</li> <li>▪ Storage in bulk tanks requires the use of agitation and/or circulation systems.</li> <li>▪ After prolonged storage or transport we recommend to fully agitate it prior to use by mechanical stirring or re-circulation pumping.</li> </ul>
<b>Appearance / Colour</b>	Beige, liquid

Density	1,45 - 1,49 g/ml at 20°C
Viscosity	675 ± 325 mPa.s
pH-Value	1,5 - 4,5
Total Chloride Ion Content	<0,1 (By mass)

## TECHNICAL INFORMATION

**Concreting Guidance** Sika® Sigunit® SA 167 is used for wet mix spraying, the w/c+b ratio should be below 0.5 and preferably <0.45. When targeting extremely high early strength, 0.40 or lower. The lower w/ c+b ratios provide faster setting, higher early strength, better durability, lower accelerator dosage and thicker layers can be applied overhead.

**Effect on Setting** The substrate should be clean and free from loose particles and preferably damp. It is recommended to use only fresh cement as the age of the cement can have a negative influence on the setting characteristics of the mix. Sika® Sigunit® SA 167 can be sensitive to the type of cement. With some cements the setting characteristics can be too slow. We recommend the use of Portland cements (PC/HPC), which normally give faster setting than blended or sulphate resistant cement types. However Sika® Sigunit® SA 167 also works well with composite cements types (blended cements, fly-ash/slag). In all cases, it is strongly recommended to carry out preliminary tests to check setting and the 24 h strength of the cements planned for use in a project.  
Evaluation of setting and 24 h strength should be carried out on a test mortar in accordance with EFNARC European Specification for Sprayed Concrete (1996), Appendix 1, Clause 6.3.

The following results should be taken as a performance guide only;

Initial set	Final set	24 h strength	Rating
2 min.	6-8 min.	18-20 MPa	Good
5 min.	8-12 min.	12-15 MPa	Ok
>10min.	>15 min.	<10MPa	Poor

## SYSTEM INFORMATION

**Compatibility** Sika® Sigunit® SA 167 can be interchanged with most of Sika's alkali-free accelerators. For advice please contact your local Sika representative. Do not mix or interchange Sika® Sigunit® SA 167 with any type of accelerator produced by another manufacturer, as this can cause immediate clogging of dosing pumps and hoses.

## APPLICATION INFORMATION

**Consumption** The consumption of Sika® Sigunit® SA 167 also depends on the w/c+b ratio, temperature conditions (concrete and ambient), cement reactivity and on required layer thickness, setting time and early strength development. The consumption is normally in the range of 3 to 10% of binder weight. Overdosing (>10%) may result in decreased final strength.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### EQUIPMENT

Sika® Sigunit® SA 167 is added at the nozzle. It is essential to have a constant and accurate dosage of accelerator into the concrete stream. To ensure quality sprayed concrete, follow the pump selection guidelines given below:

Works very well with;

- Mono pumps (stator & rotor pumps)
- Peristaltic pumps (Bredel)

Should not to be used with;

- Piston pumps
- All pumps with ball and seat valves
- Pressure tanks
- Gear pumps

Do not use a filter on the suction hose as this causes obstructions. Preferably draw the material off the bottom of the drum/container.

### CLEANING OF TOOLS

After the use of Sika® Sigunit® SA 167, the dosing pump and other parts of the system must be thoroughly cleaned with plenty of water. Failure to do so provokes blockages in the dosing system when next used. Make sure that all operators involved in testing and application are fully informed.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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### Product Data Sheet

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