

**BUILDING TRUST** 

# PRODUCT DATA SHEET

# Ronabond® Super Tile Adhesive-SP

single component, cement-based super tile adhesive



## DESCRIPTION

Ronabond® Super Tile Adhesive-SP is a polymer modified cement-based super tile adhesive for thin or thick bed fixing of large size terracotta, ceramic and porcelain tiles. Ronabond® Super Tile Adhesive-SP has superior adhesion and water resistant properties which are not affected by the presence of moisture. Ronabond® Super Tile Adhesive-SP is compatible with most cementitious waterproofing membrane and cement based substrates. Ronabond® Super Tile Adhesive-SP is a pre-bagged single part product requiring only addition of water to produce high strength tile adhesive.

## **USES**

- High strength bonding for ceramic tiles, slate, terracotta and porcelain tiles
- Internal and external application
- Swimming pools
- Kitchens, bathrooms, showers, lobbies

# **CHARACTERISTICS / ADVANTAGES**

- Prepacked for control and convenience
- Simple to mix and easy to apply
- Waterproof and water resistant
- Superior bond strength
- Flexible to accommodate movement
- PCCS-TA C2TES1 certified
- Low VOC

# **APPROVALS / STANDARDS**

- Conforms to EN 12004 C2TES1
- Ronabond® Super Tile Adhesive-SP is certified by CIC (Construction Industry Council) achieved compliance with the Assessment Standard and is rated Platinum grade environmental friendly product. (Application no. CICGPC-L-21178 (A&S))

# **PRODUCT INFORMATION**

Packaging	25 kg bag
Appearance / Colour	Grey
Shelf Life	9 months from the date of production
Storage Conditions	Stored properly in undamaged and unopened original sealed packaging.  Protect from direct sunlight and frost.

# TECHNICAL INFORMATION

Tensile Adhesion Strength	> 1 MPa	Initial tensile adhesive strength	(EN 12004)
	> 1 MPa	After water immersion	
	> 1 MPa	After heat aging	
	> 1 MPa	After freeze - thaw cycle	
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Slip Resistance	≤ 0.5 mm	(EN 12004)
Transverse deformation	≥ 2.5 mm and < 5 mm	(EN 12004)

# APPLICATION INFORMATION

Mixing Ratio Consumption	Approx. 6 litres of clean water per 25 kg bag of powder	Approx. 6 litres of clean water per 25 kg bag of powder  Approx. 1.2 kg powder/m²/mm  (Depend on surface profile & size of notched trowel)		
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Layer Thickness	3–6 mm			
Pot Life	Approx. 2 hours			
Open Time	Over 30 minutes	(EN 12004)		

# **BASIS OF PRODUCT DATA**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

# **LIMITATIONS**

Do not exceed the recommended water dosage. Apply only to sound, prepared substrates. Do not exceed the maximum layer thicknesses.

Protect freshly applied material from freezing conditions and rain etc.

Do not attempt to dampen the applied adhesive to extend the open time as this interferes with the bond performance.

# **ECOLOGY, HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet (MSDS) containing physical, ecological, toxicological and other safety-related data.

# APPLICATION INSTRUCTIONS

#### **SUBSTRATE QUALITY / PRE-TREATMENT**

Any debris, surface snots, loose material or mould release oil on the application surface must be removed using appropriate means. Thoroughly saturate the substrate with clean, cold water.

#### **MIXING**

Place the clean, potable water into the mixing vessel. Slowly add the total contents of Ronabond® Super Tile Adhesive-SP powder into the mixing vessel. Initially, mix continuously for at least 3 minutes using an electric drill with paddle, until all powder has been wetted out and a uniform homogeneous paste is achieved. Allow the mixture to rest for at least 5 minutes and remix the material for another 1 minute before applying the tile adhesive mixture to the surface. The mixed tile adhesive should be kept in the mixing vessel and protected from direct sunlight. The mixed tile adhesive should be used within 2 hours of initial mixing.

## APPLICATION

Use a straight edged plastering trowel; spread the tile adhesive onto the surface for tiling. Limit the application of the tile adhesive to an area that will have tiles set to the surface whilst the applied adhesive is still tacky. Use a notched trowel to form ribs into the surface of the applied adhesive. Check adhesive surface for tackiness using a finger, prior to placing tiles. Nontacky adhesive must be removed. Set and tap the tiles well into place, ensuring void-free contact into the tacky adhesive. Check for complete adhesive contact by prizing off a tile. Allow the adhesive sufficient time to achieve initial set and hardness; when tiles can no longer be adjusted. Remove all adhesive from the width and depth of the tile joint. Clean the tile surface using a damp sponge to remove surplus adhesive. Form movement joints in accordance with BS 5385. For maximum effect and compatibility, fill movement joints using Sikaflex® Joint Sealant.

For maximum compatibility, durability, effect and protection we strongly recommend the use of Ronafix® Colour Grout to fill the joints between the tiles. We do not recommend leaving the tile joints unfilled and exposed. If "open" joints are an aesthetic requirement, specific installation guidance must be obtained from Sika Technical Department.

#### **CLEANING OF TOOLS**

Clean all tools and application equipment with clean water immediately after use.



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## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## **LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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