

PRODUCT DATA SHEET

Sarnafil® Décor Profile PVC

DECOR PROFILE TO IMITATE A TRADITIONAL STANDING-SEAM METAL ROOF

DESCRIPTION

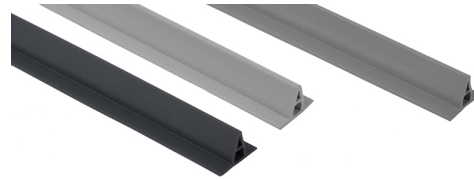
Sarnafil® Décor Profile PVC is profile extruded, made of polyvinyl chloride (PVC) containing ultraviolet light stabilizers and flame retardant.

USES

Sarnafil® Décor Profile PVC creates an appearance of traditional standing-seam metal roof. Sarnafil® Décor Profile PVC can be applied to any exposed Sarnafil® PVC roof systems.

CHARACTERISTICS / ADVANTAGES

- Applicable for exposed roofing
- Ease of application
- Suitable for any roof slope
- Hot air weldable
- Available in various colours
- Recyclable (Delete if recycling facilities or recycling offerings for roofing membranes are not available in local country)



PRODUCT INFORMATION

Chemical Base	Polyvinyl chloride (PVC), profile extruded	
Packaging	Delivered in cardboard-sleeves of 25 pcs. including connector plugs.	
Appearance / Colour	Surface:	smooth
	Colour:	light grey (nearest RAL 7047) lead grey (Sika colour no. 9500) window grey (nearest RAL 7040) copper patina (Sika colour no. 6525) copper brown (nearest RAL 8004) traffic white (nearest RAL 9016) Other colours on request. Subject to minimum order quantities.
Shelf Life	5 years from date of production in unopened, undamaged and original packaging.	

Storage Conditions	Product must be stored in a horizontal position on pallet, protected from direct sunlight, rain and snow. Do not stack pallets of rolls or any other material during transport or storage.	
Length	3000 mm (+10 mm / -5 mm)	
Width	35 mm (+/- 1.3 mm)	
Height	25 mm (+/- 1.3 mm)	
Mass per Unit Area	~ 285 g/m	
Reaction to Fire	Class E	(EN ISO 11925-2, classification to EN 13501-1)

SYSTEM INFORMATION

System Structure	The following products must be considered for use depending on roof design: <ul style="list-style-type: none"> ▪ Sarnamatic® 681/661 Conversion kit Decor Profile ▪ Sarnafil® G 410 EL-types ▪ Sarnafil® G 410 EL Felt-types ▪ Sarnafil® S 327 EL-types 	
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APPLICATION INFORMATION

Ambient Air Temperature	-20 °C min. / +60 °C max.
Substrate Temperature	-30 °C min. / +60 °C max.

APPLICATION INSTRUCTIONS

APPLICATION

Installation procedure

Lay out on the roof at the desired centres ensuring that the Sarnafil® Décor Profile PVC is tacked into position. Press down one side of the Sarnafil® Décor Profile PVC and hot air weld the wing on the opposite side to the roof membrane. Repeat on the other side. Join two or more Sarnafil® Décor Profile PVC together, using the connector plugs supplied. If required, finish cut end with a piece of membrane hot air welded to the front of the Sarnafil® Décor Profile PVC.

LIMITATIONS

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

- Installation of some ancillary products, e.g. contact adhesives / cleaners is limited to temperatures above +5 °C. Please observe information given by Product Data Sheets
- Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w)

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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