

PRODUCT DATA SHEET

SikaProof®-612 C

Pre-Applied Fully Bonded Waterproofing Membrane

DESCRIPTION

SikaProof®-612 C is a fully bonded, pre-applied sheet membrane waterproofing system for basement and foundation structures. It is two-layer composite membrane combined with existing single sheet layer (HDPE polymer) and functional layer. SikaProof®-612 C creates a strong chemical and mechanical bond to concrete, which prevent any lateral water migration.

USES

Non-exposed waterproofing application such as

- Foundations
- Basement slabs and walls

CHARACTERISTICS / ADVANTAGES

- Pre-applied: Fixed before placing reinforcement and casting concrete
- Strong bonding with concrete chemically and mechanically
- No lateral water underflow or migration between the concrete structure and the membrane system
- White sheet material, easy to identify
- Excellent chemical resistance
- Excellent impact resistance performance
- Optimized workability, no need for protective layer
- Dimensional stability
- Double overlap with adhesive backing

APPROVALS / STANDARDS

GB/T 23457-2025 < Pre-Applied Waterproofing Sheets > Type P

PRODUCT INFORMATION

Chemical Base	Polymer layer: White Functional layer: White Sand with adhesive
Packaging	SikaProof®-612 C standard rolls are wrapped individually in a plastic bag. 1.00 m (width) x roll length 20 m 2.00 m (width) x roll length 20 m
Appearance / Colour	Sheet layer: Smooth / White Function layer: Rough
Shelf Life	SikaProof®-612 C has a shelf-life of 12 months from date of production.
Storage Conditions	Product must be stored in original unopened and undamaged packaging in dry conditions and temperatures between + 5°C and +35°C. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.
Effective Thickness	1.2mm (-5% / +10%) GB/T 23457-2025 / EN 1849-2

TECHNICAL INFORMATION

Resistance to Dynamic Puncture	≥ 250 N	GB/T 23457-2025 /ASTM E0154
Tensile Strength	≥16 Mpa	GB/T 23457-2025 /ASTM D412
Joint Peel Resistance	≥ 1.0 N/mm	GB/T 23457-2025 /ASTM D1876
Foldability at Low Temperature	Main material -35°C, no crack No crack at -30°C	GB/T 23457-2025 ASTM D1970
Water Tightness	0.3 Mpa, 120 min, watertight	GB/T 23457-2025
Adhesion in Peel	≥ 1.5 N/mm no treatment (with concrete substrate)	GB/T 23457-2025
Resistance to Lateral Water Migration	0.8 Mpa/35mm, 4h, no lateral water migration Pass, up to 7 bar (71m)	GB/T 23457-2025 ASTM D5385, modified
Flexibility at low temperature	Adhesive layer -25°C no cracks	GB/T 23457-2025
Elongation at break	≥400 %	GB/T 23457-2025 /ASTM D412

APPLICATION INFORMATION

Substrate Temperature +5 °C min. / +60 °C max.

SYSTEM INFORMATION

System Structure The following system products must be used in pre-applied system:

- SikaProof®-612 C membrane
- SikaProof®Sandwich Tape 80 AP / SikaProof® Tape -160 for detailing or optional for internal jointing or use hot-air welding.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

USES

Installation work must only be carried out by Sika trained, approved or competent contractors experienced in this type of application. Reference must also be made to the Sika Method Statement: SikaProof®-6xx Series for more detailed information

- Do not install SikaProof®-612 C during continuous or prolonged rain, snowfall or sandstorm.
- The substrate application surface must be clean with no standing water.
- Additional Sika Joint Sealing Solutions (minimum SikaSwell®) must be used for connection around penetrations and for construction joints.
- Proper concrete installation (workmanship and mix design) is the key for the fully bonding properties.
- Do not install SikaProof®-612 C on structures where it will be permanently exposed to UV light.
- Substrate: In case that the substrate is not smooth use Geotextile 300-1000 g/m² to protect the SikaProof®-612 from sharp elements of the blinding concrete.

ECOLOGY, HEALTH AND SAFETY

REGULATION (EC) NO 1907/2006 - REACH

SUBSTRATE QUALITY

SikaProof®-612 C must be applied on a sufficiently stable, well compacted (blinding layer) substrate to avoid movement during the construction works. Substrate surface must be smooth, uniform and clean. Substrate can be damp, slightly wet or ponding water must be avoided.

APPLICATION

Membrane is loose laid on a horizontal or inclined substrate, and mechanical fixation is required on a vertical substrate.

Overlap: All overlapping edges and cross joints must be sealed with adhesive tape

Detailing: All details and connections should be processed.

Joint: Using Sika® Joint system to handle joints.

Inspection and quality control: Before concreting, a final inspection and acceptance should be carried out to ensure the effective and complete installation of SikaProof® membrane system, without any damage points, and the anti-sticking layer is clean and intact.

Concreting: Concrete must be placed within 21 days after membrane installation.

APPLICATION METHOD / TOOLS

Follow Sika Method Statement: SikaProof®-6xx Series

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

SIKA HONGKONG LTD.

Rm.1507-12, Blk A, New Trade Plaza,
6 On Ping Street, Shatin, N.T., H.K.
Phone: +852 26868108
Fax: +852 26453671
Mail: marketing@hk.sika.com
Website: www.sika.com.hk



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