

PRODUCT DATA SHEET

Sika® Concrete Primer

TWO-COMPONENT, RAPID CURING, HIGH SOLIDS POLYUREA/POLY-URETHANE- HYBRID PRIMER

DESCRIPTION

Sika® Concrete Primer is a two-component, rapid curing, high solids, polyurea/polyurethane-hybrid primer for consistent and durable adhesion of SikaRoof® MTC, Sikalastic® and Sikafloor® Systems on cement based substrates.

USES

Versatile primer on cementitious substrates for use with:

- SikaRoof® MTC
- Sikalastic® roofing systems
- Sikafloor® balcony waterproofing systems

CHARACTERISTICS / ADVANTAGES

- Fast curing - overcoat possible after 30 minutes
- Significantly reduces the likelihood of out-gassing from susceptible substrates
- Consolidates dusty or friable surfaces
- Easy application by brush or roller
- Can be filled with quartz sand and used as a scratch coat

PRODUCT INFORMATION

Chemical Base	Two-component solvent-based polyurea	
Packaging	4.5 litre unit	3.5 litre component A 1.0 litre component B
	11.5 litre unit	9.0 litre component A 2.5 litre component B
Shelf Life	12 months from date of production	
Storage Conditions	The product must be stored properly in original, unopened and undamaged sealed packaging in dry conditions. Higher storage temperatures may reduce shelf life of product. Reference shall also be made to the storage recommendations within the safety data sheet.	
Density	~ 1.02 kg/litre (23 °C)	(EN ISO 2811-1)

APPLICATION INFORMATION

Mixing Ratio	Component A : Component B = 3.64 : 1 (by volume)
Consumption	Apply in one to two coats, with a consumption of 0.35 kg/m ² approx. per coat depending upon surface roughness and absorption.

Ambient Air Temperature	+5 °C min. / +30 °C max.		
Substrate Temperature	+5 °C min. / +30 °C max.		
Dew Point	Beware of condensation. The substrate and uncured coating must be ≥ 3 °C above dew point.		
Substrate Moisture Content	≤ 4 % pbw moisture content Test method: Sika®-Tramex meter No rising moisture according to ASTM (Polyethylene-sheet).		
Pot Life	Sika® Concrete Primer is designed for fast curing. High temperatures combined with high air humidity will increase the curing process. Thus, mixed material in opened containers should be applied immediately. In opened containers, the material will form a film after approx. 1 hour.		
Waiting Time / Overcoating	Temperature	Minimum waiting time	Maximum waiting time
	10 °C	60 min.	24 hrs.
	20 °C	30 min.	24 hrs.
Note: Apply an additional coat if more than 24 hours pass before coating. Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.			

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

- Do not apply Sika® Concrete Primer on substrates with rising moisture.
- Do not use Sika® Concrete Primer for indoor applications.
- Freshly applied Sika® Concrete Primer should be protected from damp, condensation and water for at least 24 hours.
- Do not apply close to the air intake vent of a running air conditioning unit.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking (for further information please contact Sika technical service).
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.
- New concrete should be allowed to cure/hydrate for a minimum of 10 days, preferably 28 days.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet (MSDS) containing physical, ecological, toxicological and other safety-related data.

VOC DATA

The maximum content of Sika® Concrete Primer is 284 g/L for the ready to use product.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

All surfaces to be coated should be thoroughly cleaned by conventional means.

Inspect the substrate.

Spalling, flaking or damaged areas should be repaired using compatible materials to match surroundings or replaced as necessary.

If in doubt apply a test area first.

Tiles have to be prepared mechanically, glazing has to be removed

Grinding may be necessary to level the surface.

For detailed information regarding substrate quality / preparation and primer chart please refer to Method Statement.

APPLICATION

Prepare Sika® Concrete Primer by mixing component A until uniform. Add the component B into component A container and re-mix until homogeneous.

Sika® Concrete Primer can be applied by short-piled roller or brush.

Allow primer to dry sufficiently (see waiting time / overcoating) before overcoating.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when

properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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